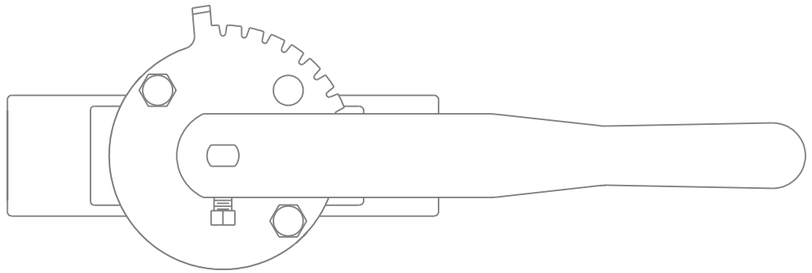

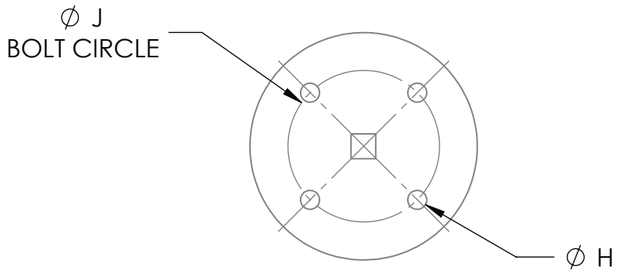

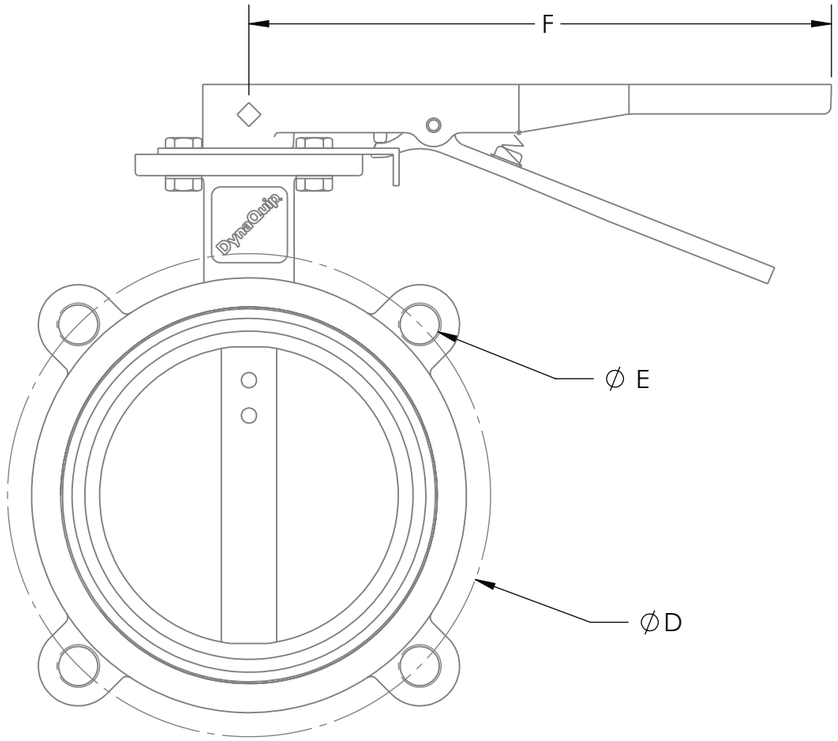

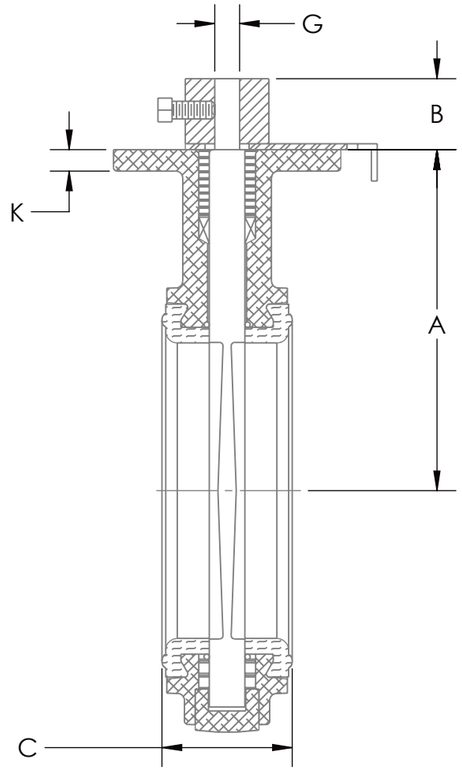

VALVE TRIM			
CODE	BODY	DISC	STEM
182	DUCTILE IRON	DUCTILE IRON, NICKEL PLATED	416 SS
185	DUCTILE IRON	ALUMINUM BRONZE	416 SS
852	DUCTILE IRON	POLISHED SS	416 SS
822	DUCTILE IRON	316 SS	416 SS
508	DUCTILE IRON	TFE 255 SS	431 SS
170	DUCTILE IRON	NY11	416 SS

SEAT TRIM		
CODE	SEAT MATERIAL	COLOR
515	EPDM	BLACK
540	VITON	BLACK
570	BUNA	BLACK
482	PTFE/EPDM FOOD GRADE	WHITE
650	TFE/EPDM	WHITE
652	TFE/BUNA	WHITE
715	EPDM - HI-TEMP	BLACK

OPERATOR	
CODE	OPERATOR STYLE
--	BARE STEM
H10	LOCKING HANDLE
GI	GEAR OPERATOR

3 - 922 - XXX XXX XXX

- SIZE
- SERIES
- VALVE TRIM
- SEAT MATERIAL
- OPERATOR

482 'FOOD GRADE' MUST BE PAIRED WITH THE POLISHED SS DISC (852/853) TO MEET FDA STANDARDS FOR FOOD CONTACT

SIZE	A	B	C	D	E	F	G	H	J	K	WT LBS
2	5.10	1.18	1.70	4.75	4 X 5/8-11 UNC	8.90	.354	.30	1.969	.43	5.2
2 1/2	5.60	1.18	1.80	5.50	4 X 5/8-11 UNC	8.90	.354	.30	1.969	.43	6.5
3	5.80	1.18	1.80	6.00	4 X 5/8-11 UNC	8.90	.354	.30	1.969	.43	7.3
4	6.70	1.18	2.00	7.50	8 X 5/8-11 UNC	10.20	.433	.41	2.756	.47	12.5
5	7.40	1.18	2.20	8.50	8 X 3/4-10 UNC	10.20	.551	.41	2.756	.51	16.9
6	8.00	1.18	2.20	9.50	8 X 3/4-10 UNC	10.20	.551	.41	2.756	.51	20.4
8	9.40	1.42	2.40	11.75	8 X 3/4-10 UNC	-	.669	.48	4.016	.59	33.3
10	10.70	1.42	2.70	14.25	12 X 7/8-9 UNC	-	.866	.48	4.016	.59	54.5
12	12.00	1.42	3.10	17.00	12 X 7/8-9 UNC	-	.866	.48	4.016	.59	76.2

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NO. 922 Series (1 of 2)

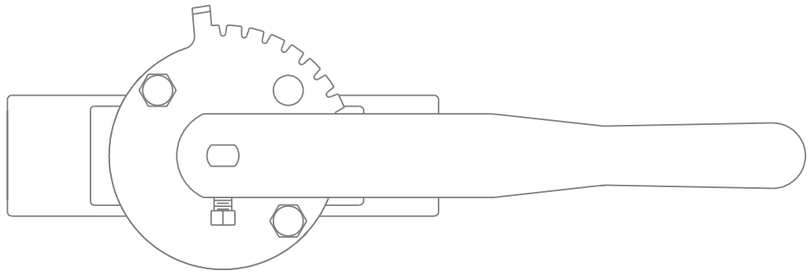
FILE NO. Sub482

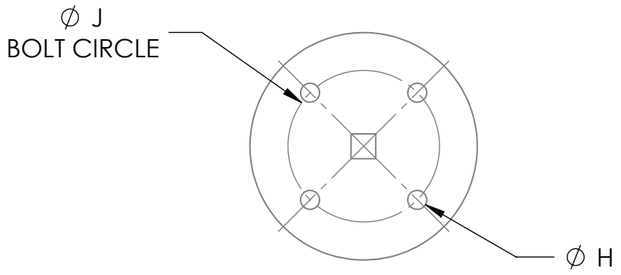
TITLE

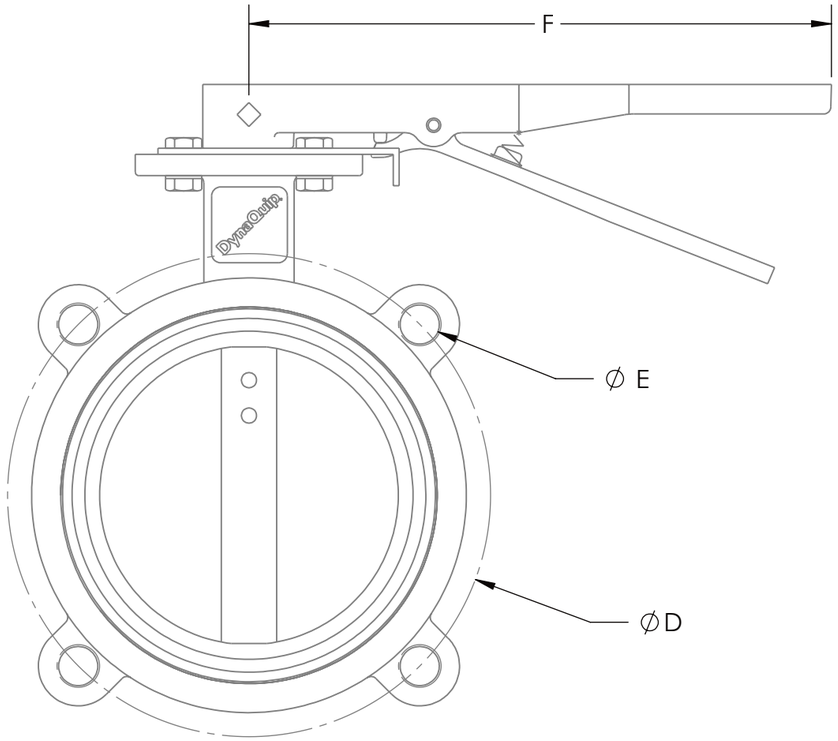
Butterfly Valve

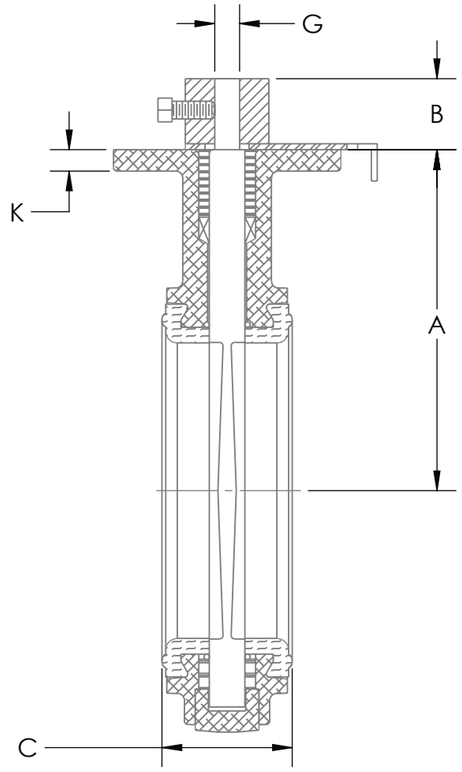
DR	DATE	CH'KD	DATE	ENGR	DATE
MDC	08-12-25	CMM	10-07-20	CMM	10-07-20

DynaQuip Controls









VALVE TRIM			
CODE	BODY	DISC	STEM
705	255 SS	TFE 255 SS	431 SS
755	255 SS	255 SS	431 SS
853	255 SS	POLISHED SS	431 SS

SEAT TRIM		
CODE	SEAT MATERIAL	COLOR
515	EPDM	BLACK
540	VITON	BLACK
570	BUNA	BLACK
482	PTFE/EPDM FOOD GRADE	WHITE
650	TFE/EPDM	WHITE
652	TFE/BUNA	WHITE
715	EPDM - HI-TEMP	BLACK

OPERATOR	
CODE	OPERATOR STYLE
--	BARE STEM
H10	LOCKING HANDLE
GI	GEAR OPERATOR

3 - 922 - XXX XXX XXX

SIZE

SERIES

VALVE TRIM

SEAT MATERIAL

OPERATOR

482 'FOOD GRADE' MUST BE PAIRED WITH THE POLISHED SS DISC (852/853) TO MEET FDA STANDARDS FOR FOOD CONTACT

SIZE	A	B	C	D	E	F	G	H	J	K	WT LBS
2	5.10	1.18	1.70	4.75	4 X 5/8-11 UNC	8.90	.354	.30	1.969	.43	5.2
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4	6.70	1.18	2.00	7.50	8 X 5/8-11 UNC	10.20	.433	.41	2.756	.47	12.5
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10	10.70	1.42	2.70	14.25	12 X 7/8-9 UNC	-	.866	.48	4.016	.59	54.5
12	12.00	1.42	3.10	17.00	12 X 7/8-9 UNC	-	.866	.48	4.016	.59	76.2

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NO. 922 Series (2 of 2)

FILE NO. Sub482

TITLE

Butterfly Valve

DR	DATE	CH'KD	DATE	ENGR	DATE
MDC	08-12-25	CMM	10-07-20	CMM	10-07-20

DynaQuip Controls